

## ***VARI-FEED VIEW***

### ***VF-100 assembly***

Does not include roller sprockets and chains

VF-1	Vari-Feed motor
VF-2 REV A	Aluminum motor mount
VF-3	Roller sprockets, 14 tooth
VF-4	Short chain, 36 pitch
VF-5	Long chain, 54 pitch
VF-9 REV A	Chain guard
VF-12 REV A	Motor sprockets, 17 tooth



### ***Vari-Feed Removal***

Loosen the set screw on the in-feed roller chain sprocket. Loosen and remove the (2) hex head bolts, and (1) socket head bolt holding the chain guard to the machine head. As you pull the unit free, pull off the in-feed chain sprocket you loosened. To remove the motor from the motor mount and chain guard, remove the two motor shaft chain sprockets and loosen and remove (4) socket head cap screws that are in a rectangular pattern surrounding the motor gear housing. To disassemble the motor mount from the chain guard, remove the two remaining socket head cap screws with nuts.

## ***UNDERSIDE VIEW OF SPROCKETS AND CHAINS***

