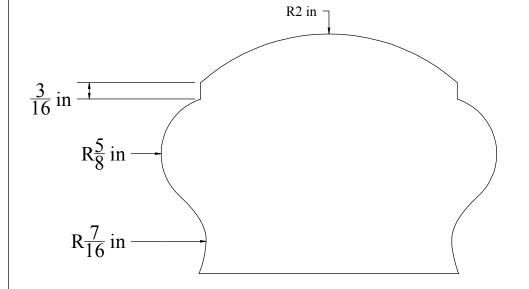
Printing may distort actual profile measurement. Print in "Actual Size", outer border should measure 8" x 10-1/2"



 $3\frac{1}{2}$ in MOLDING

When molding handrails, multiple steps are required.

Once you have milled the first side, it may be necessary to add shims to balance the stock when flipping to mill the other side.

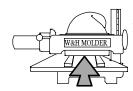
Supporting the stock will eliminate chatter for a better finish.

The third step is to rotate upright and blend the top. Top cutters are designed to blend sides and create top radius.





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KNIFE ORIENTATION SHOWN FROM THE INFEED SIDE OF MOLDER